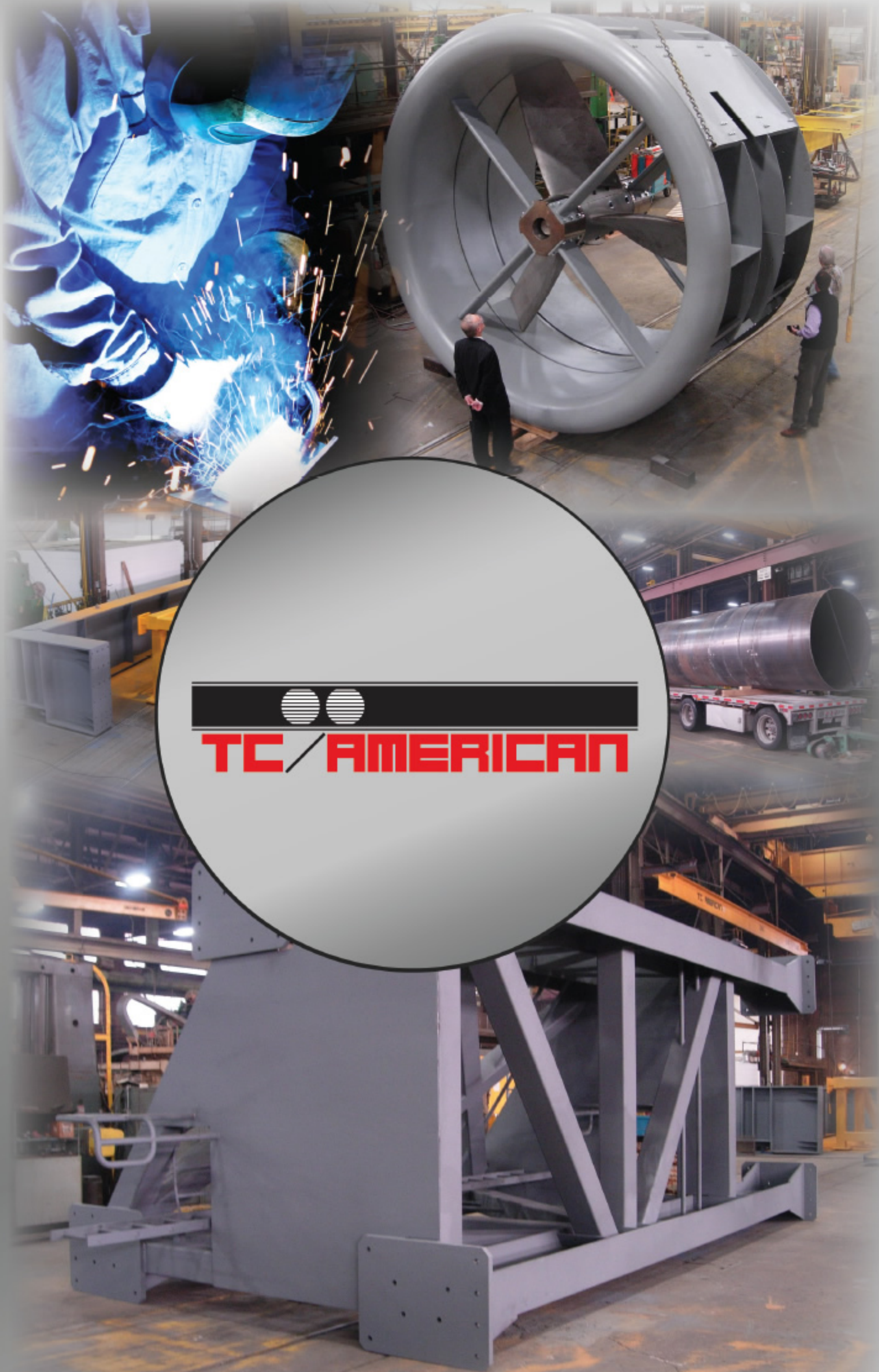


Precision Metal Fabricators Since 1990





TC/American Manufacturing Division is dedicated to precision manufacturing with strict quality control, fast delivery and competitive pricing.

We offer many distinct manufacturing processes, rebuilding capabilities and support services available through one organization. We deliver quality parts, on time, made to your specifications. Whether your need is fabrication, rebuilding, or machining, we perform.

Our 73,700 square foot facility is dedicated to the production of small to SUPER MASSIVE parts, long to short runs. Our high bay has two cranes that can lift 75 tons up to 30 feet. Two of our cranes can travel 400 feet, 200 feet outside.

Contact us today for competitive bids and fast, professional service!

Capabilities

Small to **SUPER MASSIVE** parts, long and short runs.

- Fabrication
- Machining
- Vertical Turning
- Welding
- Sawing
- Flame Cutting
- Punching
- Sandblasting
- Painting
- Assembly



Timely Delivery

- Excellent daily service transportation connections to the Twin Cities.
- Daily air-freight service available via St. Cloud, Minnesota.
- Centrally located

Quality Control

AWS certified welding inspector



Equipment

- 73,700 square foot manufacturing facility
- High Bay with two cranes that can lift 75 tons up to 30 feet and travel 400 feet (200 feet outside)

Machining Centers

- Wotan 5 1/8" 5-axis, Horizontal Boring Mill capable of processing parts 63" by 78"
- Cincinnati Hydrotel Mill – 16"x42"x120"
- 3-Axis CNC Gantry Mill – 20"x30"x288"

Vertical Turning

- Hypro can turn 12 feet in diameter, 8 feet high and has two vertical rams and digital readouts.
- 62" King with 2 vertical rams, 4 tool turret and 2-axis digital readout.
- 60" Bullard with two vertical rams, 1 side and 2 two-angle digital readouts.

Fabrication

- Shear that can cut 3/4" mild steel plate, 12 feet wide
- 500 ton brake press 14 feet wide
- 400 ton press

Welding

- A.W.S. Certification available per customer request
- All types of materials
- Wirefeed, Arc/stick, Braising, Heliarc; specializing in Submerged Arc
- Weldments up to 75 tons

WE DELIVER

Quality Parts On Time – Every Time! Small to **SUPER MASSIVE!**



Call Us Today for Competitive Bids and Fast, Professional Service!



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